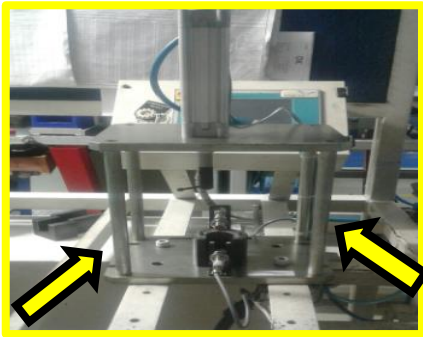





TPM CIRCLE NO :-		1		ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET	
TPM CIRCLE NAME :		LOSS NO./STEP													
Plant : P14		DEPT :		Prod		RESULT AREA		C	Q	P	P, C	S	M, D		P, C
CELL :	A128	CELL NAME :		Tensioner Assembly		M/C STAGE:		Date Code Punch			OPERATION:		Date Code Punching		
KAIZEN THEME :		KAIZEN IDEA :													
To avoid hand damage @ date code punching stage.		Work station should be in closed condition.										BENCHMARK:		----	
												TARGET:		----	
												KAIZEN START:		03.1.18	
PROBLEM PRESENT STATUS :		COUNTERMEASURE:										TARGET DATE:		24.1.18	
Probability may happen cause of hand get damage during cycle time.		Provided a acrylic sheet at side ways of the work station to avoid hand injury during cycle time.										KAIZEN FINISH:		24.1.18	
												TEAM MEMBERS:			
												Mr. Murali MN			
												Mr. Praveen Jannu			
												BENEFITS:-			
												Safe Working condition , & User friendly.			
WHY-WHY ANALYSIS:		BEFORE				AFTER				KAIZEN SUSTAINANCE					
Why1:- Probability may happen cause of hand get damage during cycle time.										WHAT TO DO:				Ir reversible Kaizen.	
Why2:- Work station is in Open condition.														HOW TO DO:	
										FREQUENCY:				One time activity.	
										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS											
1.	Line -2	30.1.18	Murali	Comp											
ROOT CAUSE		RESULTS:										HD SCOPE INFORMATION IN OTHER PLANT			
Work station is in Open condition.		 													
REGISTRATION NO.:		P14/KK/2018/006													
DATE:		28.1.18													
REGISTERED BY:		Mr. Praveen Jannu													
MANAGER SIGN:		Mr. Manas Kumar Dey													
		Unsafe working condition.				Safe Working condition.									
SR.NO.	PLANT	WHEN	WHOM	STATUS											
1	All	25.2.18	Prod	Open											